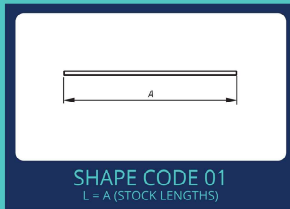
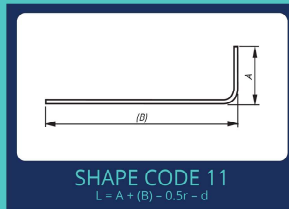


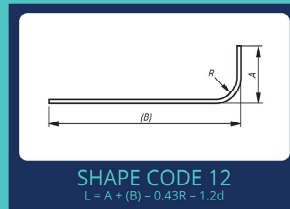
SHAPE CODE 00  
L = A



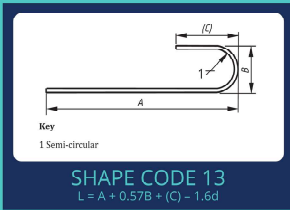
SHAPE CODE 01  
L = A (STOCK LENGTHS)



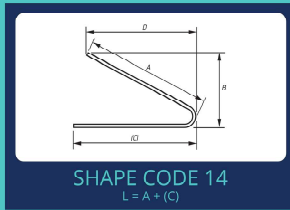
SHAPE CODE 11  
L = A + (B) - 0.5r - d



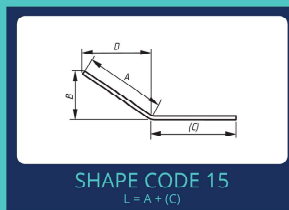
SHAPE CODE 12  
L = A + (B) - 0.43R - 1.2d



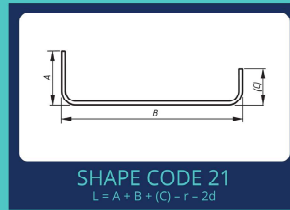
SHAPE CODE 13  
L = A + 0.57B + (C) - 1.6d



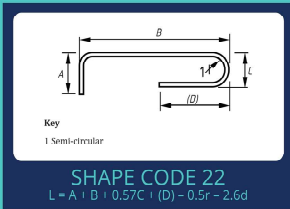
SHAPE CODE 14  
L = A + (C)



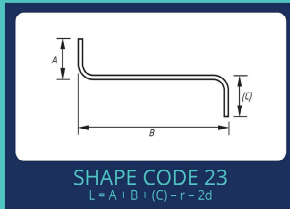
SHAPE CODE 15  
L = A + (C)



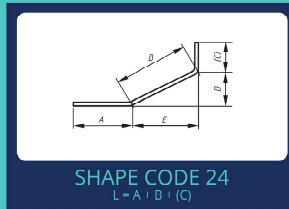
SHAPE CODE 21  
L = A + B + (C) - r - 2d



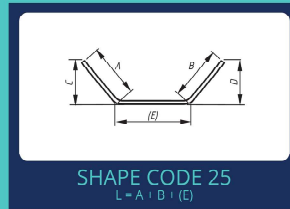
SHAPE CODE 22  
L = A + B + 0.57C + (D) - 0.5r - 2.6d



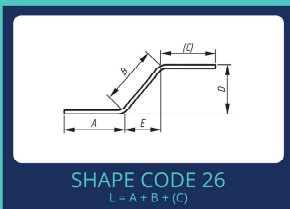
SHAPE CODE 23  
L = A + B + (C) - r - 2d



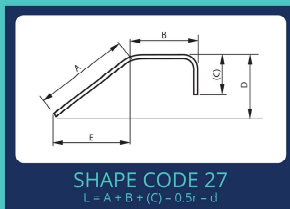
SHAPE CODE 24  
L = A + B + (C)



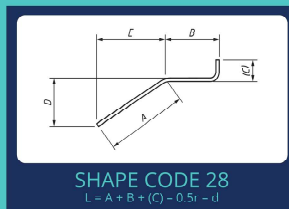
SHAPE CODE 25  
L = A + B + (C)



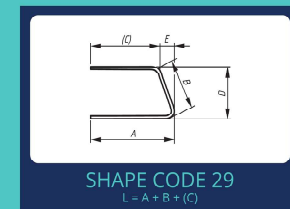
SHAPE CODE 26  
L = A + B + (C)



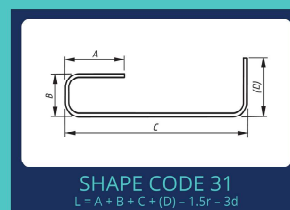
SHAPE CODE 27  
L = A + B + (C) - 0.5r - d



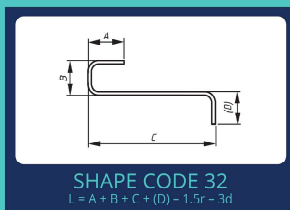
SHAPE CODE 28  
L = A + B + (C) - 0.5r - d



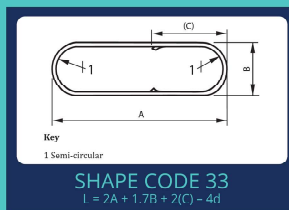
SHAPE CODE 29  
L = A + B + (C)



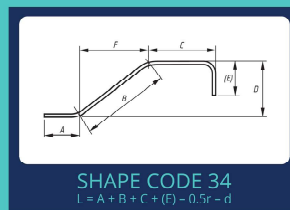
SHAPE CODE 31  
L = A + B + C + (D) - 1.5r - 3d



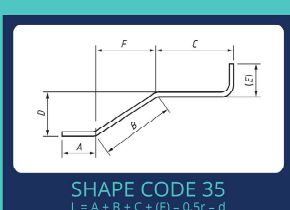
SHAPE CODE 32  
L = A + B + C + (D) - 1.5r - 3d



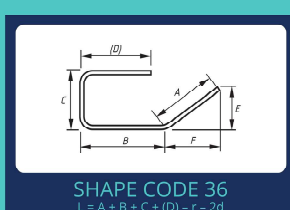
SHAPE CODE 33  
L = 2A + 1.7B + 2(C) - 4d



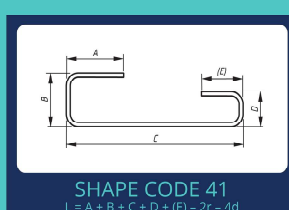
SHAPE CODE 34  
L = A + B + C + (E) - 0.5r - d



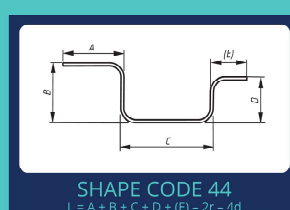
SHAPE CODE 35  
L = A + B + C + (E) - 0.5r - d



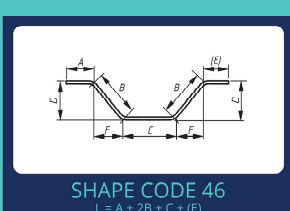
SHAPE CODE 36  
L = A + B + C + (D) - r - 2d



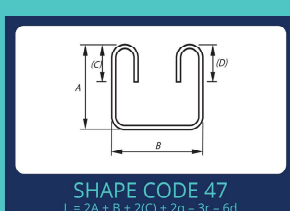
SHAPE CODE 41  
L = A + B + C + D + (E) - 2r - 4d



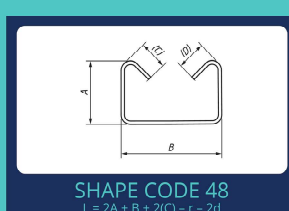
SHAPE CODE 44  
L = A + B + C + D + (E) - 2r - 4d



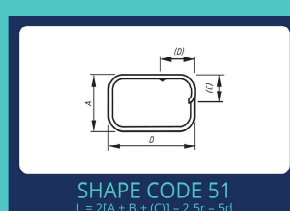
SHAPE CODE 46  
L = A + 2B + C + (E)



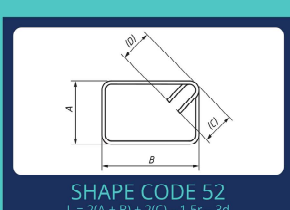
SHAPE CODE 47  
L = 2A + B + 2(C) + 2q - 3r - 6d



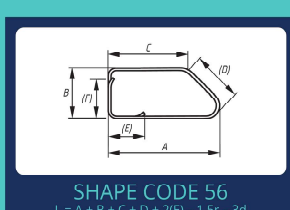
SHAPE CODE 48  
L = 2A + B + 2(C) - r - 2d



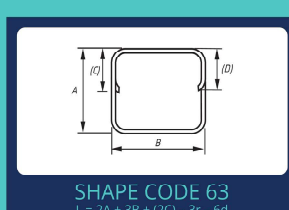
SHAPE CODE 51  
L = 2(A + B + (C)) - 2.5r - 5d



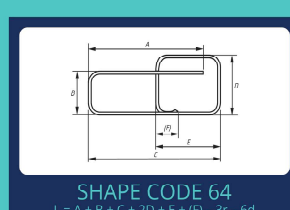
SHAPE CODE 52  
L = 2(A + B) + 2(C) - 1.5r - 3d



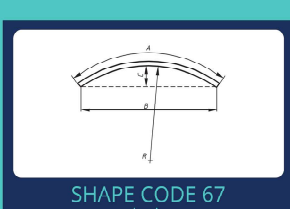
SHAPE CODE 56  
L = A + B + C + D + 2(E) - 1.5r - 3d



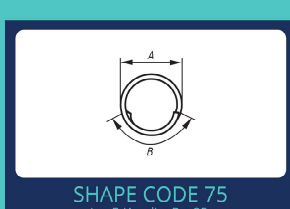
SHAPE CODE 63  
L = 2A + 3B + 2(C) - 3r - 6d



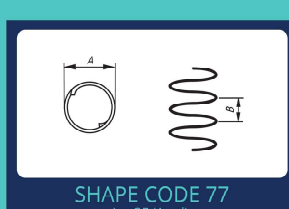
SHAPE CODE 64  
L = A + B + C + 2D + E + (F) - 3r - 6d



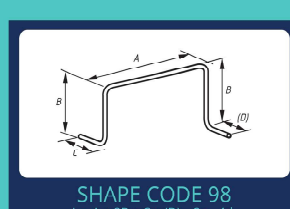
SHAPE CODE 67  
L = A



SHAPE CODE 75  
L = π(A - d) + B + 2S



SHAPE CODE 77  
L = Cπ(A - d)



SHAPE CODE 98  
L = A + 2B + C + (D) - 2r - 4d